1409

INSTRUCTION MANUAL

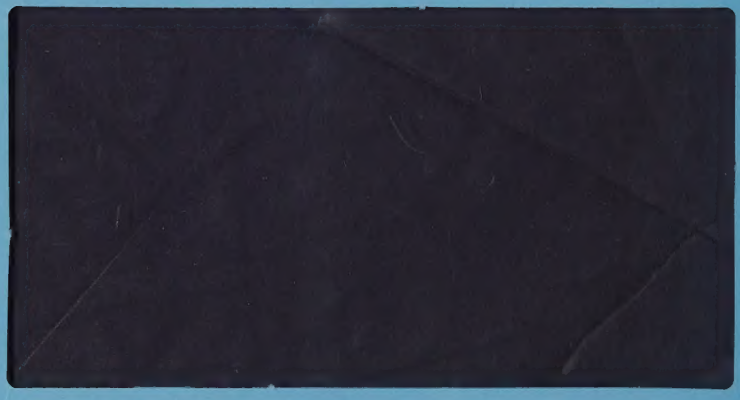
REGULATED POWER SUPPLIES

LW-D
SUFFIX A SERIES

MP MASTER
MA28940

LAMBDA

LAMBDA ELECTRONICS CORP.-MELVILLE, L. I., N. Y.



INSTRUCTION MANUAL

FOR

REGULATED POWER SUPPLIES

LW-D
SUFFIX A SERIES

This manual provides instructions intended for the operation of Lambda power supplies, and is not to be reproduced without the written consent of Lambda Electronics Corp. All information contained herein applies to all LW-D SUFFIX A unless otherwise specified.

LAMBDA ELECTRONICS CORP. MELVILLE, L.I., N.Y.
MAIN PLANT TELEPHONE: 516 MYrtle 4-4200

IM-LWDA

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SPECIFICATIONS AND FEATURES

Specifications are only valid if power supply is used with a 20% preload.

DC OUTPUT -- Voltage regulated for line and load.

Voltage Range	For voltage range see table I of pertinent model group.
Multi-Current Ratings . . .	Current ratings specified for each maximum ambient temperature apply over entire output voltage range, with input frequency 57-63 Hz.

For maximum current ratings at each ambient temperature, see table I of pertinent model group.

REGULATED VOLTAGE OUTPUT

Regulation (line)	2%; for line variations from 105-132 or 132-105 volts AC.
Regulation (load)	2%; 20% load to full load and full load to 20% load, or full load to no load with a 20% preload; regulation throughout voltage adjust range.
Remote Programming	
External Resistor . . .	Nominal 200 ohms/volt output.
Programming Voltage . .	One-to-one voltage change.
Ripple and Noise	300 millivolts rms or 2% of output voltage, whichever is greater.
Temperature Coefficient . .	Change in output voltage (0.03% + 0.5 mV)/°C.

AC INPUT -- 105-132 volts AC at 57-63 Hz; maximum input power*: 450 watts.
*With output loaded to full 40°C rating and input voltage 105Vac, 60 Hz.

INPUT FUSE -- Fuse F1 protects the AC input circuit. Overload of the supply does not cause fuse failure.

OVERLOAD PROTECTION

Thermal	Thermostat resets automatically when overtemperature condition is eliminated.
Electrical	Automatic, electronic current limiting circuit limits output current to less than 120% of 40°C rating for protection of load and power supply.

TURN-ON TIME -- 2 sec. max.

OVERSHOOT -- No overshoot of output voltage under conditions of power turn-on, power turn-off, or power failure.

INPUT CONNECTIONS -- Heavy duty terminal block on rear of chassis.

OUTPUT CONNECTIONS -- 1/4" x 28 studs on rear of chassis on LW-D-10 thru LW-D-18 models. On models LW-D-20 thru LW-D-48, heavy duty terminal block on rear of chassis.

CONTROLS

DC Output Control	Voltage adjust control permits adjustment of DC output voltage via access hole located in nameplate.

OPERATING AMBIENT TEMPERATURE RANGE AND DUTY CYCLE -- Continuous duty from 0°C to 71°C ambient with corresponding load current ratings for all modes of operation.

STORAGE TEMPERATURE -- -55°C to +85°C.

REMOTE SENSING -- Provision is made for remote sensing to eliminate effect of power output lead resistance on DC regulation.

PHYSICAL DATA

Size	LW-D: 4-15/16" H x 7-1/2" W x 9-3/8"D

Weight . . . . . 40 lbs. net, 50 lbs. shipping wt.

Finish . . . . . Gray, FED. STD. 595 No. 26081

MOUNTING --Three surfaces, each with tapped mounting holes, can be utilized for mounting this unit. All LWD suffix A power supplies can be mounted with Top, Front, or Left Side facing up. Top, Front, or Left Side must be in a horizontal plane.

ACCESSORIES

Rack Adapters -- Rack adapters LRA-6, LRA-7, LRA-10, LRA-11, and LRA-13, used for ruggedized mounting, with or without chassis slides, are available, as well as rack adapters LRA-3 and LRA-5 which are used for simple rack installations where chassis slides are not required.

THEORY OF OPERATION

The Lambda power supply consists of an AC input circuit and transformer; a secondary power circuit consisting of SCR(s), a filter choke and output capacitors; a bias supply consisting of rectifiers, and a zener diode regulator; a main regulator circuit, which includes a zener reference, voltage and current comparators, output voltage and current sensing circuits and a triggering circuit.

The circuit arrangement is shown in block diagram form in figure 7. The circuitry is discussed with reference to the block diagram and the schematic diagram.

FUNCTIONAL DESCRIPTION

Single phase input power is applied to transformer T1 through the the input circuit consisting of fuse F1, thermostat S1, and RFI coil L3.

T1 secondary voltage is regulated by varying the conduction angle of SCR1, SCR2; an increase in conduction angle causes an increase in output voltage from T1. The output of T1 and SCR1, SCR2 is filtered by L1 and capacitors C1 and C2.

Bias supply voltage provided by full wave rectifiers CR103, CR104 is filtered by capacitor C101 and regulated by regulator circuit Q101, R103, R105, and CR106. Temperature compensated reference voltage for the current limiter IC101, and the voltage regulator circuit is provided by RM101 and CR116.

Conduction angle of SCR1, SCR2 is determined by the charging current into C102. When the voltage on C102 exceeds the firing-point voltage of unijunction transistor Q104, Q104 breaks down and transfers energy to pulse transformer T101. The secondary of T101 provides triggering pulses to the gate of SCR201. Each time the line voltage drops to zero, the zero-crossing voltage detector, composed of R101, R102, R104, CR101, CR102, CR105, and IC103, discharges C102. This action synchronizes charging capacitor C102 with the line voltage. As the charging current through C102 is increased, the charging time decreases. A decrease in charging time causes the SCR conduction angle to increase, causing the output voltage to increase accordingly.

Operation of the voltage regulator circuit is determined by changes in the output voltage. A change in output voltage is sensed by sensing divider resistors R8, R135, and R137 (and, as applicable, R136) which compare output voltage with the +S reference voltage. The error voltage generated at the junction of these two resistors is amplified and fed to IC103 which causes the charging rate of capacitor C102 to change. As explained previously, a change in charging

current, causes a change in SCR conduction angle, restoring output voltage to the proper level.

Current-limit circuit operation is determined by changes in the load. IC101 samples load current through resistor RS1. When the voltage drop in RS1 exceeds the voltage across R129, current comparator IC101 conducts through diode gate CR113, and a negative input signal is provided to IC103. The signal is amplified by IC103, resulting in a decrease of charging current into C102 and a decrease in the conduction angle of SCR1 and SCR2. This action limits the power supply output current. R116 and R119 provide a bias to IC101. An increase in bias voltage to IC101 causes the output current and voltage to decrease. When the load reaches short circuit, the output voltage drops to zero and the output current is maintained at a predetermined level.

OPERATING INSTRUCTIONS

BASIC MODE OF OPERATION

This power supply operates as a constant voltage source provided the load current does not exceed the rated value at 40°C. For continuous operation, load current must not exceed the rating for each ambient temperature and will remain limited to less than 120% of 40°C rating.

MOUNTING

When using this unit as a mounted component, a cutout must be provided to permit free-flow of air through the unit. See figure 9 for mounting details.

CONNECTIONS FOR OPERATION

NOTE: Make all connections to the unit before applying AC input power.

Ground Connections. The Lambda power supply can be operated with either negative or positive output terminal grounded. Both positive and negative ground connections are shown in the diagrams for all suggested output connections illustrated in this manual.

Connection Terminals. Make all connections to the supply at the terminal block and studs (as, applicable) on the rear of the supply. Apply input power to terminals 1 and 2; always connect the ungrounded (hot) lead to terminal 1.

The supply positive terminal is brought to terminal 6; the negative terminal is brought out to terminal 4.

NOTE: When shipped from the factory, the supply is ready for use as a local sensing constant voltage source. Jumpers are connected at the factory as shown in figure 3. Take care to remove the appropriate jumpers for load requirements that need different supply-load connections. Refer to the appropriate connection diagram.

Recommended wiring of the power supply to the load and selection of wiring is shown in figures 1 through 6. Make all performance checks and measurements of current or voltage at the rear output terminals. Connect measuring devices directly to terminals or use the shortest leads possible.

SUPPLY LOAD CONNECTIONS

The regulation of the supply at the load may change when connecting leads of practical length are used. To minimize the effect of of output load leads, remote sensing is used. Refer to figure 1 to determine voltage drop for particular cable lengths, wire size and current conditions. Lead lengths must be measured from supply terminals to load terminals as shown in figure 2.

Local-Sensing Connection, See Figure 3.

Remote-Sensing Connection, See Figure 4.

Programmed Voltage Connection Using External Resistor, See Figure 5. Discrete voltage steps can be programmed with a resistance voltage divider valued at nominal 200 ohms/volt and a shorting-type switch. For continuous voltage variations, use a variable resistor with the same ohms/volt ratio in place of the voltage divider and shorting-type switch. Use low temperature coefficient resistor(s) to assure most stable operation.

Programmed Voltage Connection Using Programming Voltage, See Figure 6. The power supply voltage output can be programmed with an externally connected programming power supply. The output voltage of the programmed supply will maintain a one-to-one ratio with the voltage of the programming supply.

The programming supply must have a reverse current capability of 6 ma. minimum.

Alternatively, when supplies with less than 6 ma. reverse current capability are used, a resistor capable of drawing 6 ma. at the minimum programming voltage must be connected across the output terminals of the supply. This programming supply must be rated to handle all excess resistor current at the maximum programming voltage.

OPERATION AFTER PROTECTIVE DEVICE SHUTDOWN

Operation After Thermostat Shutdown. The thermostat opens the input circuit only when the power supply output current exceeds the current rating specified for the operating ambient temperature, causing the unit to overheat. Do not exceed current rating specified for the operating ambient temperature. When the temperature of the unit decreases to a safe operating value, the thermostat will reset automatically.

Operation After Fuse Shutdown. Internal component failure is prevented by fuses which protect the components from damage caused by excessive currents. Fuse will blow when the maximum rated current value for the fuse is exceeded. Fatigue failure of fuses can occur when mechanical vibrations from the installation combine with thermally induced stresses to weaken the fuse metal. Many fuse failures are caused by a temporary condition and replacing the blown fuse will make the fuse protected circuit operative.

MAINTENANCE

GENERAL

This section describes trouble analysis routine, calibration and test procedures that are useful for servicing the Lambda power supply. A trouble chart is provided as an aid for the troubleshooter. Refer to the section on specifications and features for the minimum performance standards.

TROUBLE ANALYSIS

Whenever trouble occurs, systematically check all fuses, primary power lines, external circuit elements, and external wiring for malfunction before troubleshooting the equipment. Failures and malfunctions often can be traced to simple causes such as improper jumpers and supply-load connections or fuse failure due to metal fatigue.

Use the electrical schematic diagram and block diagram, figure 7, as an aid to locating trouble causes. The schematic diagram contains various circuit voltages that are averages for normal no load operation. Measure these voltages using the conditions for measurement specified on the schematic diagram. Use measuring probes carefully to avoid causing short circuits and damaging circuit components.

CHECKING TRANSISTORS AND CAPACITORS

Check transistors with an in-circuit transistor checker. If no checker is available, transistors can be checked with an ohmmeter that has a highly limited current capability. Observe proper polarity for PNP or NPN to avoid error in measurement. The forward transistor resistance is low but never ZERO; backward resistance is always higher than the forward resistance.

Do not assume trouble is eliminated when only one part is replaced. This is especially true when one transistor fails, causing other transistors to fail. Replacing only one transistor and turning power on, before checking for additional faulty components could damage the replaced component.

When soldering semi-conductor devices, hold the lead being soldered with a pair of pliers or a commercial heat sink device placed between the component and the solder joint.

NOTE: The leakage resistance obtained from a simple resistance check of a capacitor is not always an indication of a faulty capacitor. In all cases the capacitors are shunted with resistances, some of which have low value. Only a dead short is a true indication of a shorted capacitor.

PRINTED CIRCUIT BOARD MAINTENANCE TECHNIQUES.

1. If foil is intact but not covered with solder it is a good contact. Do not attempt to cover with solder.

2. Voltage measurements can be made from either side of the board. Use a needle-point probe to penetrate to the wiring whenever a protective coating is used on the wiring. A brass probe can be soldered to an alligator clip adapted to measuring instrument.

3. Always use a heat sink when soldering transistors; a transistor pad with mounting feet is an effective heat sink.

4. Broken or damaged printed wiring is usually the result of an imperfection strain or careless soldering. To repair small breaks, tin a short piece of hook-up wire to bridge the break, and holding the wire in place, flow solder along the length of wire so that it becomes part of the circuitry.

5. When unsoldering components from the board never pry or force loose the part; unsolder the component by using the wicking process described below:

   (a) Select a 3/16 inch tinned copper braid for use as a wick; if braid is not available, select AWG No. 14 or No. 16 stranded wire with 1/2 inch insulation removed.

   (b) Dip the wick in liquid rosin flux.

   (c) Place the wick onto the soldered connection and apply soldering iron onto the wick.

   (d) When sufficient amount of solder flows onto the wick, freeing the component, simultaneously remove iron and wick.

TROUBLE CHART

The trouble chart is intended as a guide for locating trouble causes, and is used along with the schematic diagram.

The operating conditions assumed for the trouble chart are as follows:

(a) AC power of proper voltage and frequency is present at input terminals.

(b) Either positive or negative terminal is connected to chassis ground.

(c) The power supply is connected for constant voltage with local sensing. See schematic; dotted lines indicate jumpers connected for local sensing operation.

TROUBLE CHART

	Symptom	Probable Cause	Remedy
1.	Zero volts DC output	No input power, thermostat S1 open, fuse F1 open.	Check power source; line cord, F1, shut off unit and allow to cool and check ambient temperature.
		Improper output terminal connection.	Refer to appropriate connection diagram and check for correct connections.
		CR115, CR116, CR106, CR107, C1, C2, C101, C102, C104, C106, shorted.	Check and replace as required.
		R101, R106, R108, RM101 Pins 11-12, R128, RM101 Pins 9-14, R135 open.	Check and replace as required.
2.	Unable to adjust output voltage	Damaged VDC adjust control.	Check R8 for short and/or open; replace as necessary.
		Supply in current limiting.	Remove load and check for shorts and/or improper supply-load connections; refer to appropriate diagram for correct connections.

TROUBLE CHART (Cont'd.)

	Symptom	Probable Cause	Remedy
3.	Output voltage too high	Improper output terminal connection.	Refer to appropriate connection diagram and check for correct connections.
		Faulty CR116, R135, R136, R137, RS1, R132, Q102, SCR1, SCR2, and SCR201.	Check for high voltage across CR116; R135, R136, R137, RS1, R132 for open; Q102 and SCR(s) for short.
4.	Output voltage too low	Excessive load.	Check value of load for compatibility with power supply ratings.
		Line voltage too low.	Check and correct AC input voltage at load terminals.
		Faulty CR116, CR106, R132, R135, R136, R137.	Check CR116 for low voltage; check for shorts in R132, R135, R136, R137.
5.	Unit unstable	Faulty C104, C106; C105 shorted, R114 open; SCR1, SCR2, SCR201 open or shorted; CR101, CR102 open; C1, C2 open.	Check and correct as necessary.
6.	Excessive ripple (120 Hz.)	C1 or C2 open; L1 shorted.	Check and correct as necessary.
7.	Poor regulation	Preload below 20%.	Check load value, adjust for minimum 20% of maximum rated load current.
		Supply in current limiting.	Remove load and check for shorts and/or improper supply-load connections. Refer to appropriate diagram for correct connections.

TROUBLE CHART (Cont'd.)

Symptom	Probable Cause	Remedy
Poor regulation (cont'd)	R129 improperly adjusted.	See adjustment of calibration control R129 for proper current limit control.
	Q101, R105 shorted.	Check and replace as required.

PERFORMANCE CHECKS

Check the ripple and regulation of the power supply using the test connection diagram shown in figure 8. Use suggested test equipment or equivalent to obtain accurate results. Refer to SPECIFICATIONS AND FEATURES for minimum performance standards.

Set the differential meter, DC VTVM (John Fluke Model 825A or equivalent) to the selected power supply operating voltage. Check the power supply load regulation accuracy while switching from full load to no-load, observing the 20% preload condition.

Use a Variac to vary the line voltage from 105-132 or 132-105 volts AC and check the power supply line regulation accuracy on the VTVM differential meter.

Use a VTVM, Ballantine 320 or equivalent, to measure rms ripple voltage of the power supply DC output.

ADJUSTMENT OF CALIBRATION CONTROL, R129

Whenever IC101, CR116, R116, R119, R129, RM101, or RS1 are replaced, adjust R129 as follows:

1. Remove AC power input to the supply.
2. Unsolder wiper of R129 from resistor housing and turn to full CW position.
3. Apply AC power to the supply.
4. Operate power supply with local sensing, connected as shown in figure 3, with no external load.

5. Turn voltage adjust control until minimum, rated output voltage is obtained.

6. Apply load so that output current is 110% of 40°C rating for the unit.

7. Adjust R129 CCW until output voltage falls below regulation limits. Short circuit current should be below 120% of 40°C current rating.

8. After adjustment is completed, remove AC power input to the supply and solder wiper of R129 to resistor housing.

9. Reapply AC power, check load regulation and short circuit current. Repeat adjustment procedure if required.

SERVICE

When additional instructions are required or repair service is desired, contact the nearest office of the Lambda Electronics Corp. where trained personnel and complete facilities are ready to assist you.

Please include the power supply model and serial number together with complete details of the problem. On receipt of this information, Lambda will supply service data or advise shipping for factory repair service.

All repairs not covered by the warranty will be billed at cost and an estimate forwarded for approval before work is started.

PARTS ORDERING

Standard components and special components used in Lambda power supplies can be obtained from the factory. In case of emergency, critical spare parts are available through any Lambda office.

The following information must be included when ordering parts:

1. Model number and serial number of power supply and purchase date.

2. Lambda part number.

3. Description of part together with circuit designation.

4. If part is not an electronic part, or is not listed, provide a description, function, and location of the part.

PARTS LIST

The electrical parts located on Lambda models LWD-10A — LWD-48A are listed here. Parts common to a group of models are listed first. Unique parts of individual models are listed separately, by model, immediately following the group common-parts listing.

COMMON PARTS
MODELS LWD-10A — LWD-48A

CIRC. DESIG.	DESCRIPTION	LAMBDA NO.	UNIT PRICE
C101	Cap., elect., 100 mf -10 +75%, 45 vdc	CBR-10-049	$ 1.75
C102	Cap., mylar, 0.22 mf ±10%, 80 vdc	CGM-22-004	.90
C103	Not assigned		
C104	Cap., elect., 1,800 mf -10 +75%, 2.5 vdc	CBS-18-087	1.65
C105	Not assigned		
C106	Same as C104		
C108 thru C110	Not assigned		
C111	Cap., ceramic, 240 pf ±20%, 1,000 vdc	CDJ-24-001	.12
C112, C113	Not assigned		
C201	Cap., mylar, 0.1 mf ±10%, 200 vdc	CAM-10-012	.65
CR1 thru CR4	Not assigned		
CR101 thru CR105	Rectifier	FBL-00-096	.21
CR106	Rectifier, zener diode	FBM-Z118	1.38
CR107	Same as CR101		
CR108, CR109	Not assigned		
CR110, CR111	Same as CR101		
CR112	Rectifier, zener diode	FBM-Z102	1.00
CR113 thru CR115	Same as CR101		
CR116	Rectifier, zener diode	FBM-Z104	1.00
CR117	Not assigned		
CR118, CR119	Same as CR101		
F1	Fuse, 10 A, FAST ACTING	FFK-10-000	.25
IC101	Integrated circuit	FBT-00-015	3.75
IC102	Not assigned		
IC103	Same as IC101		
L2	Not assigned		
L3	RFI Choke	BBA-LVE-1	12.00
Q101	Transistor, NPN	FBN-L109	2.25
Q102	Transistor, PNP	FBN-L118	1.75
Q103	Not assigned		
Q104	Transistor, unijunction	FBN-L116	2.75
Q105 thru Q108	Not assigned		
Q109	Transistor, NPN	FBN-L110	3.25
R1 thru R7, R9 thru R13	Not assigned		
R14, R15	Res., comp., 100 ohms ±10%, ¼ w	DCB-1011	.06
R101	Res., ww, 2,200 ohms ±3%, 2 w	DFS-22-039	.50

COMMON PARTS (Cont.)
MODELS LWD-10A — LWD-48A (Cont.)

CIRC. DESIG.	DESCRIPTION	LAMBDA NO.	UNIT PRICE
R102	Res., comp., 18,000 ohms ±10%, ½ w	DEB-1831	$ .12
R103	Res., comp., 3,900 ohms ±10%, ½ w	DEB-3921	.12
R104	Res., comp., 270 ohms ±10%, ¼ w	DCB-2711	.06
R105	Res., ww, 1,800 ohms ±3%, 3 w	DFS-18-048	.60
R106	Res., comp., 470 ohms ±10%, ¼ w	DCB-4711	.10
R107	Not assigned		
R108	Res., comp., 2,700 ohms ±10%, ¼ w	DCB-2721	.10
R109 thru R113	Not assigned		
R114	Res., comp., 47 ohms ±10%, ¼ w	DCB-4701	.06
R115, R117, R118	Not assigned		
R119	Res., comp., 10 ohms ±10%, ¼ w	DCB-1001	.06
R120 thru R127	Not assigned		
R128	Res., film, 40.2 ohms ±1%, ¼ w	DCP-40-012	.40
R129	Res., var., ww, 100 ohms ±20%, 1 w	DNR-10-046	1.30
R130	Not assigned		
R131	Res., comp., 2.7 ohms ±10%, ¼ w	DCB-27G1	.07
R132	Res., comp., 4,700 ohms ±10%, ¼ w	DCB-4721	.10
R133	Not assigned		
R134	Res., comp., 100,000 ohms ±10%, ¼ w	DCB-1041	.06
R135	Res., film, 1,200 ohms ±5%, ¼ w	DCS-12-085	.15
R136, R138 thru R162	Not assigned		
R163	Same as R106		
R164	Res., comp., 4,700 ohms ±10%, 1 w	DGB-4721	.24
R201	Same as R114		
R202	Res., comp., 68 ohms ±10%, ¼ w	DCB-6801	.06
RM101	Resistor module	DBH-19-001	6.75
S1	Thermostat	FKA-110-031	1.41
SCR201	Rectifier, silicon controlled	FBP-00-014	3.00
T101	Transformer, pulse	ARA-00-008	5.00
XF1	Fuseholder	HRM-00-009	.42

UNIQUE PARTS
MODEL LWD-10A

C1 thru C3	Cap., elect., 5,800 mf -10 +100%, 40 vdc	CBS-58-085	5.67

UNIQUE PARTS (Cont.)
MODEL LWD-10A (Cont.)

CIRC. DESIG.	DESCRIPTION	LAMBDA NO.	UNIT PRICE
C4	Cap., elect., 500 mf -10 +100%, 20 vdc	CBR-50-037	$ 2.27
C107	Cap., elect., 10 mf -10 +50%, 50 vdc	CBP-10-078	1.19
CR5	Rectifier	FBL-00-083	3.57
CR201, CR202	Rectifier	FBL-00-096	.21
L1	Choke	BBA-LWD-12	61.75
R8	Res., var., ww, 2,200 ohms ±5%, 2 w	DNS-22-056	2.50
R116	Res., comp., 5,600 ohms ±5%, ¼ w	DCB-5625	.19
R137	Res., ww, 1,200 ohms ±3%, 3 w	DFS-12-030	.90
R203, R204	Res., comp., 18 ohms ±10%, ½ w	DEB-1801	.12
RS1	Shunt, 20 A, 50 mV	ESP-20-004	3.75
SCR1, SCR2	Rectifier, silicon controlled	FBP-00-031	20.25
T1	Transformer	ABA-LWD-10A	62.15

MODEL LWD-12A

C1 thru C3	Cap., elect., 5,800 mf -10 +100%, 40 vdc	CBS-58-085	5.67
C4	Cap., elect., 160 mf -10 +100%, 60 vdc	CBR-16-039	2.00
C107	Cap., elect., 10 mf -10 +50%, 50 vdc	CBP-10-078	1.19
CR5, CR6	Rectifier	FBL-00-083	3.57
CR201 thru CR204	Rectifier	FBL-00-096	.21
L1	Choke	BBA-LWD-12	61.75
R8	Res., var., ww, 2,200 ohms ±5%, 2 w	DNS-22-056	2.50
R116	Res., comp., 6,200 ohms ±5%, ¼ w	DCB-6225	.11
R137	Res., ww, 1,800 ohms ±3%, 3 w	DFS-18-048	.60
R203	Not assigned		
R204	Res., comp., 20 ohms ±5%, ½ w	DEB-2005	.16
RS1	Shunt, 20 A, 50 mV	ESP-20-004	3.75
SCR1, SCR2	Rectifier, silicon controlled	FBP-00-031	20.25
T1	Transformer	ABA-LWD-12A	62.15

MODEL LWD-15A

C1 thru C3	Cap., elect., 5,800 mf -10 +100%, 40 vdc	CBS-58-085	5.67
C4	Cap., elect., 160 mf -10 +100%, 60 vdc	CBR-16-039	2.00
C107	Cap., elect., 3 mf -10 +75%, 100 vdc	CBN-30-015	1.58
CR5, CR6	Rectifier	FBL-00-083	3.57
CR201 thru CR204	Rectifier	FBL-00-096	.21
L1	Choke	BBA-LWD-12	61.75
R8	Res., var., ww, 2,200 ohms ±5%, 2 w	DNS-22-056	2.50
R116	Res., comp., 8,200 ohms ±10%, ¼ w	DCB-8221	.09
R137	Res., ww, 1,800 ohms ±3%, 3 w	DFS-18-048	.60

UNIQUE PARTS (Cont.)
MODEL LWD-15A (Cont.)

CIRC. DESIG.	DESCRIPTION	LAMBDA NO.	UNIT PRICE
R203	Not assigned		
R204	Res., comp., 27 ohms ±5%, ½ w	DEB-2705	$ .24
RS1	Shunt, 20 A, 50 mV	ESP-20-004	3.75
SCR1, SCR2	Rectifier, silicon controlled	FBP-00-031	20.25
T1	Transformer	ABA-LWD-15A	62.15

MODEL LWD-18A

C1 thru C3	Cap., elect., 5,800 mf -10 +100%, 40 vdc	CBS-58-085	5.67
C4	Cap., elect., 160 mf -10 +100%, 60 vdc	CBR-16-039	2.00
C107	Cap., elect., 3 mf -10 +75%, 100 vdc	CBN-30-015	1.58
CR5, CR6	Rectifier	FBL-00-083	3.57
CR201 thru CR204	Rectifier	FBL-00-096	.21
L1	Choke	BBA-LWD-18	61.75
R8	Res., var., ww, 2,200 ohms ±5%, 2 w	DNS-22-056	2.50
R116	Res., comp., 9,100 ohms ±5%, ¼ w	DCB-9125	.18
R137	Res., ww, 2,500 ohms ±3%, 3 w	DFS-25-036	.53
R203	Not assigned		
R204	Res., comp., 36 ohms ±5%, ½ w	DEB-3605	.15
RS1	Shunt, 20 A, 50 mV	ESP-20-004	3.75
SCR1, SCR2	Rectifier, silicon controlled	FBP-00-031	20.25
T1	Transformer	ABA-LWD-18A	62.15

MODEL LWD-20A

C1 thru C3	Cap., elect., 5,800 mf -10 +100%, 40 vdc	CBS-58-085	5.67
C4	Cap., elect., 160 mf -10 +100%, 60 vdc	CBR-16-039	2.00
C107	Cap., elect., 3 mf -10 +75%, 100 vdc	CBN-30-015	1.58
CR5, CR6	Rectifier	FBL-00-083	3.57
CR201 thru CR204	Rectifier	FBL-00-096	.21
L1	Choke	BBA-LWD-20	61.75
R8	Res., var., ww, 2,200 ohms ±5%, 2 w	DNS-22-056	2.50
R116	Res., comp., 10,000 ohms ±10%, ¼ w	DCB-1031	.10
R137	Res., ww, 3,000 ohms ±3%, 3 w	DFS-30-021	.62
R203	Not assigned		
R204	Res., comp., 36 ohms ±5%, ½ w	DEB-3605	.15
RS1	Shunt, 10 A, 50 mV	ESP-10-011	3.75
SCR1, SCR2	Rectifier, silicon controlled	FBP-00-031	20.25
T1	Transformer	ABA-LWD-20A	62.15

MODEL LWD-24A

C1 thru C3	Cap., elect., 3,500 mf -10 +100%, 60 vdc	CBS-35-086	5.70

UNIQUE PARTS (Cont.)

MODEL LWD-24A (Cont.)

CIRC. DESIG.	DESCRIPTION	LAMBDA NO.	UNIT PRICE
C4	Cap., elect., 160 mf -10 +100%, 60 vdc	CBR-16-039	$ 2.00
C107	Cap., elect., 3 mf -10 +75%, 100 vdc	CBN-30-015	1.58
CR5, CR6	Rectifier	FBL-00-083	3.57
CR201 thru CR204	Rectifier	FBL-00-096	.21
L1	Choke	BBA-LWD-28	61.75
R8	Res., var., ww, 2,200 ohms ±5%, 2 w	DNS-22-056	2.50
R116	Res., comp., 12,000 ohms ±10%, ¼ w	DCB-1231	.06
R137	Res., ww, 3,600 ohms ±3%, 3 w	DFS-36-050	.60
R203	Not assigned		
R204	Res., comp., 51 ohms ±5%, ½ w	DEB-5105	.24
RS1	Shunt, 10 A, 50 mV	ESP-10-011	3.75
SCR1, SCR2	Rectifier, silicon controlled	FBP-00-031	20.25
T1	Transformer	ABA-LWD-24A	62.15

MODEL LWD-28A

C1 thru C3	Cap., elect., 3,500 mf -10 +100%, 60 vdc	CBS-35-086	5.70
C4	Cap., elect., 160 mf -10 +100%, 60 vdc	CBR-16-039	2.00
C107	Cap., elect., 3 mf -10 +75%, 100 vdc	CBN-30-015	1.58
CR5, CR6	Rectifier	FBL-00-083	3.57
CR201 thru CR204	Rectifier	FBL-00-096	.21
L1	Choke	BBA-LWD-28	61.75
R8	Res., var., ww, 2,200 ohms ±5%, 2 w	DNS-22-056	2.50
R116	Res., comp., 15,000 ohms ±10%, ¼ w	DCB-1531	.12

UNIQUE PARTS (Cont.)

MODEL LWD-28A (Cont.)

CIRC. DESIG.	DESCRIPTION	LAMBDA NO.	UNIT PRICE
R137	Res., ww, 4,500 ohms ±3%, 3 w	DFS-45-044	$ .87
R203	Not assigned		
R204	Res., comp., 51 ohms ±5%, ½ w	DEB-5105	.24
RS1	Shunt, 10 A, 50 mV	ESP-10-011	3.75
SCR1, SCR2	Rectifier, silicon controlled	FBP-00-030	7.95
T1	Transformer	ABA-LWD-28A	62.15

MODEL LWD-48A

C1 thru C3	Cap., elect., 880 mf -10 +100%, 100 vdc	CBR-88-060	4.29
C4	Cap., elect., 60 mf -10 +100%, 100 vdc	CBP-60-051	1.77
C107	Cap., elect., 3 mf -10 +75%, 100 vdc	CBN-30-015	1.58
C114	Cap., elect., 1.5 mf ±20%, 50 vdc	CBN-15-032	.81
CR5, CR6	Rectifier	FBL-00-071	3.60
CR201 thru CR204	Rectifier	FBL-00-033	1.65
L1	Choke	BBA-LWD-48	61.75
R8	Res., var., ww, 4,500 ohms ±5%, 2 w	DNS-45-050	3.00
R116	Res., film, 30,900 ohms ±1%, ¼ w	DCT-31-070	.17
R137	Res., ww, 8,000 ohms ±3%, 3 w	DFS-80-054	1.03
R203	Not assigned		
R204	Res., comp., 100 ohms ±10%, ½ w	DEB-1011	.12
RS1	Shunt, 5 A, 50 mV	ESN-50-003	4.80
SCR1, SCR2	Rectifier, silicon controlled	FBP-00-030	7.95
T1	Transformer	ABA-LWD-48A	62.15

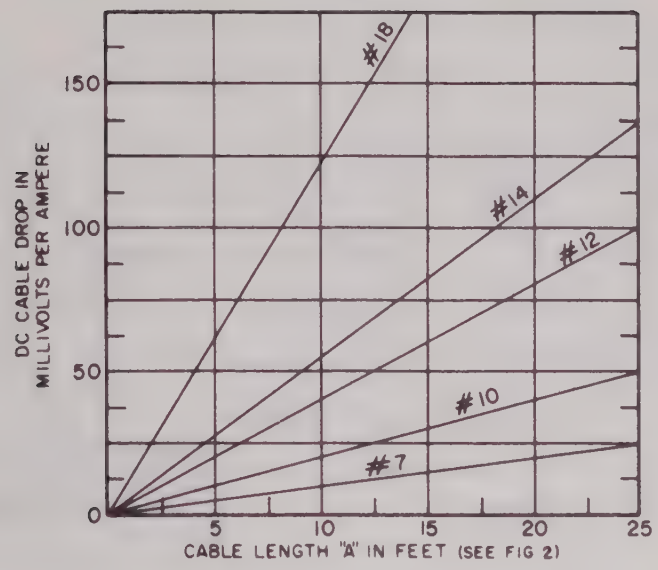


Figure 1. Cable Connection Chart

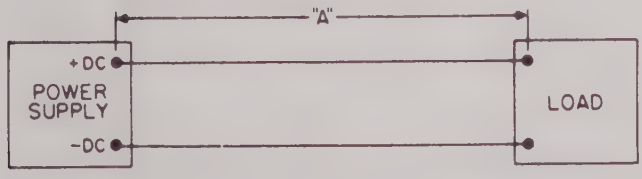
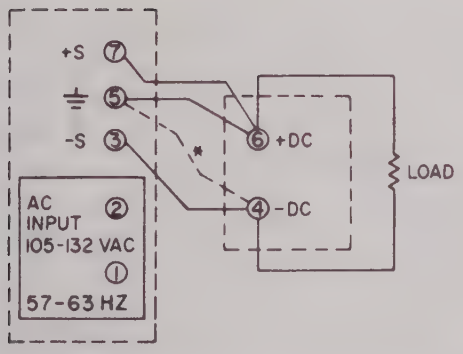
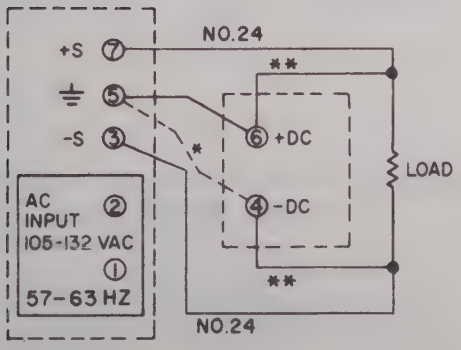


Figure 2. Cable Length "A" in Feet



NOTE
* FOR NEGATIVE GROUND, DISCONNECT JUMPER FROM TERMINALS 5 AND 6 AND RECONNECT TO TERMINALS 5 AND 4.

Figure 3. Local Sensing Connections



NOTE:
* FOR NEGATIVE GROUND DISCONNECT JUMPER FROM TERMINALS 5 AND 6 AND RECONNECT TO TERMINALS 5 AND 4.
** SELECT WIRE SIZE TO MAINTAIN DESIRED DROPS.

Figure 4. Remote Sensing Connections

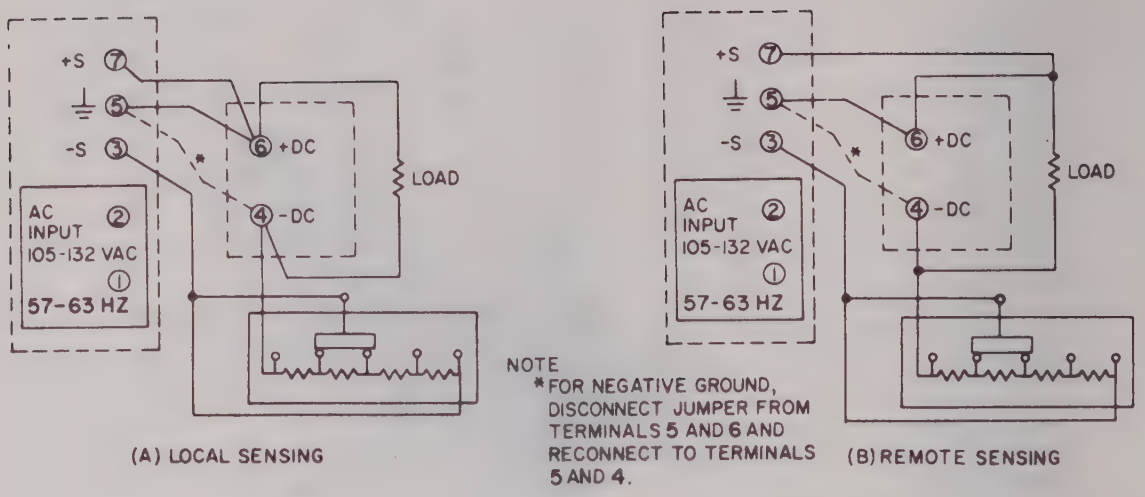


Figure 5. Programmed Voltage with External Resistor

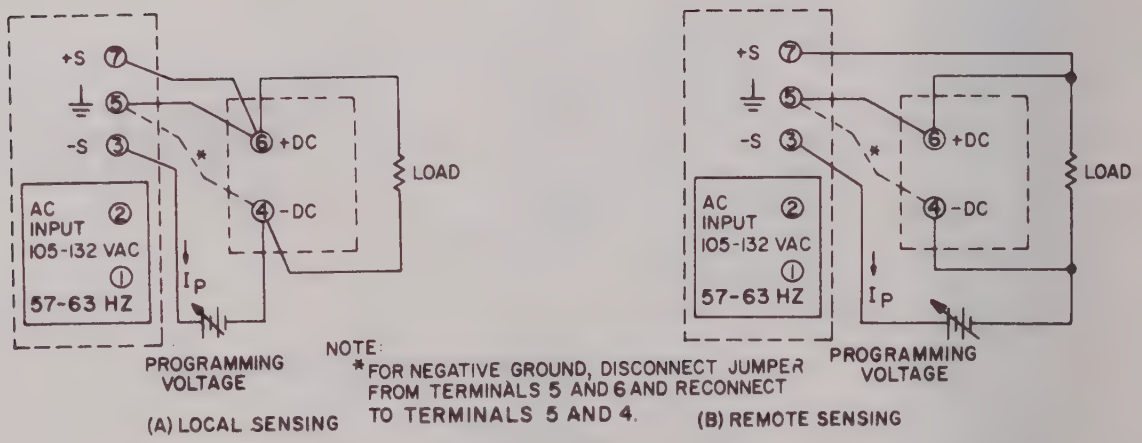


Figure 6. Programmed Voltage, with External Programming Voltage Source

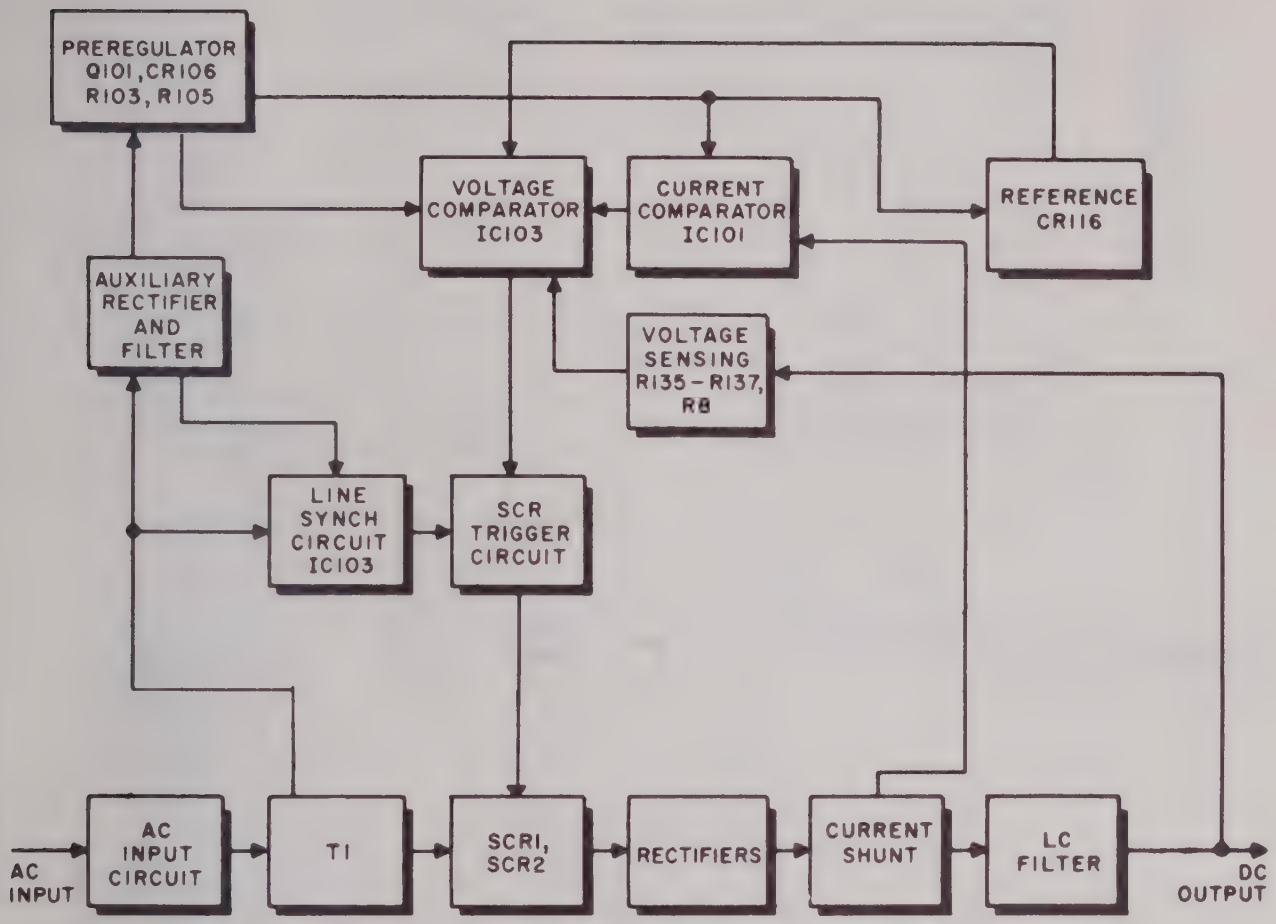


Figure 7. Typical Block Diagram

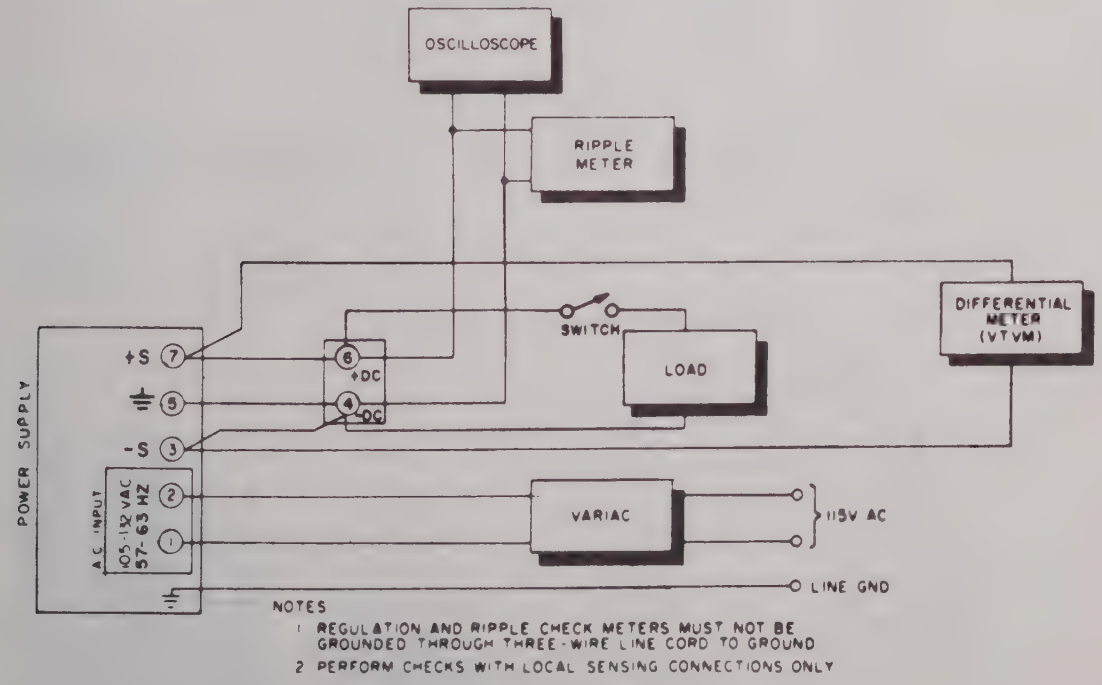
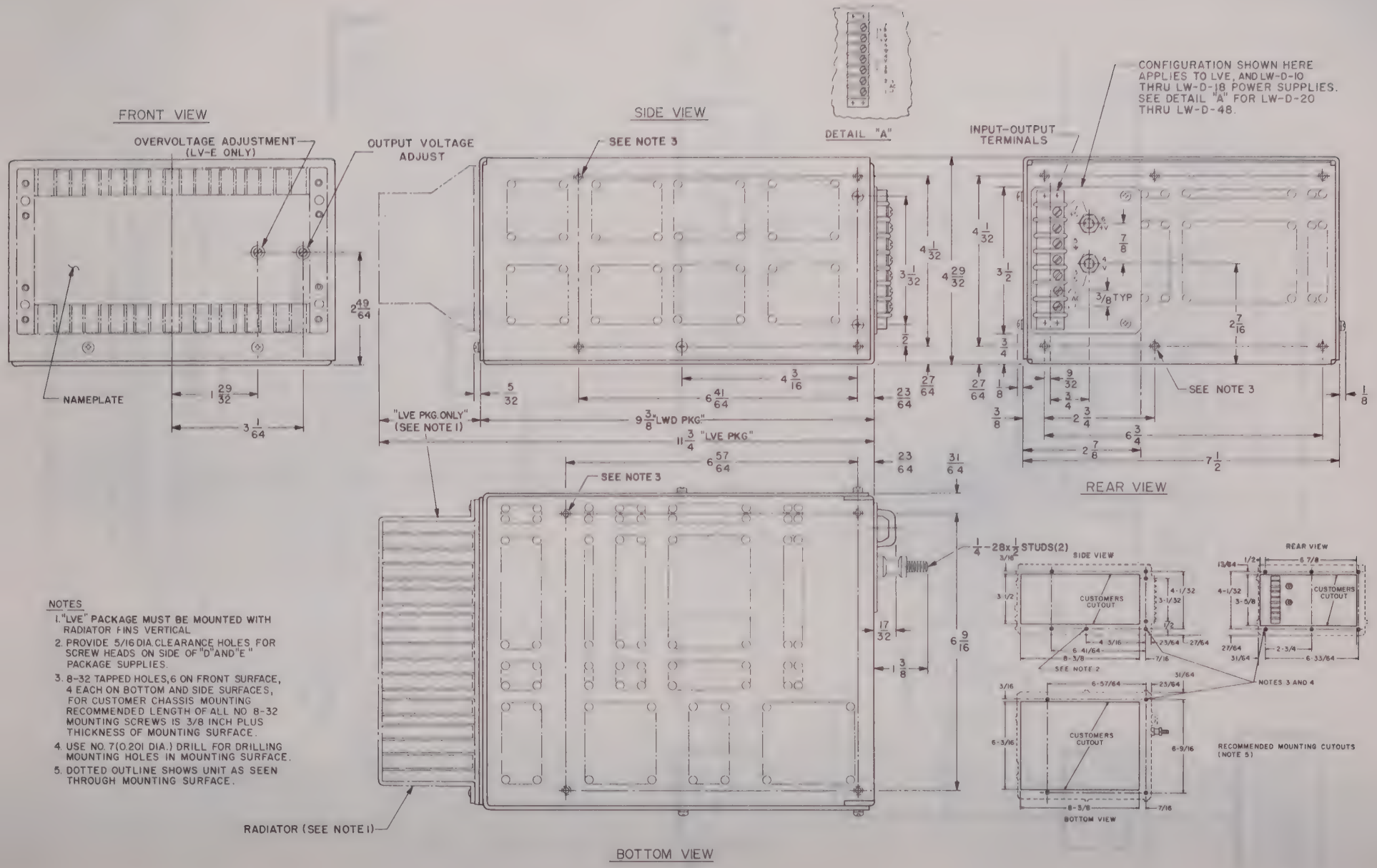


Figure 8. Test Connections for Performance Checks



NOTES

1. "LVE" PACKAGE MUST BE MOUNTED WITH RADIATOR FINS VERTICAL.
2. PROVIDE 5/16 DIA. CLEARANCE HOLES FOR SCREW HEADS ON SIDE OF "D" AND "E" PACKAGE SUPPLIES.
3. 8-32 TAPPED HOLES, 6 ON FRONT SURFACE, 4 EACH ON BOTTOM AND SIDE SURFACES, FOR CUSTOMER CHASSIS MOUNTING. RECOMMENDED LENGTH OF ALL NO 8-32 MOUNTING SCREWS IS 3/8 INCH PLUS THICKNESS OF MOUNTING SURFACE.
4. USE NO. 7 (0.201 DIA.) DRILL FOR DRILLING MOUNTING HOLES IN MOUNTING SURFACE.
5. DOTTED OUTLINE SHOWS UNIT AS SEEN THROUGH MOUNTING SURFACE.

Figure 9. Outline Drawing

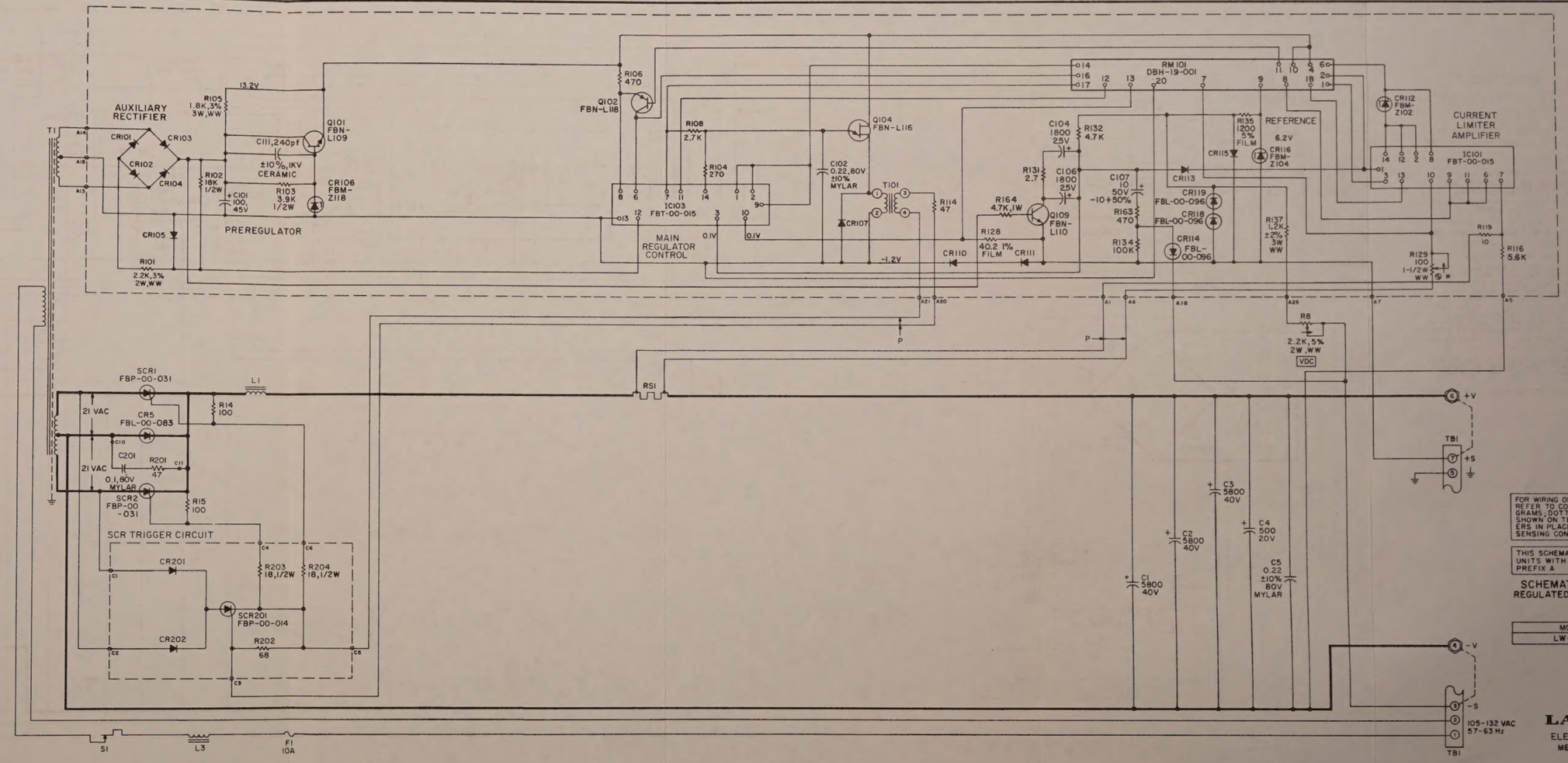
TABLE I
SCHEMATIC DATA REFERENCES
MODELS LW-D-12A THRU
LW-D-48A

Model	Voltage Range (Vdc)	Max. Current (Amps)				Schematic Voltage Measurements		Schematic Components									
		40°C	50°C	60°C	71°C	A (Vac)	B (Vdc)	C1 - C3	C4	C5	C107	CR5, CR6	CR201-CR204	R8	R116	R137	R204	SCR1, SCR2
								-10+100% ELECT.	-10+100% ELECT.	±10% MYLAR	ELECT	*FBL-00-	*FBL-00-	±5%, 2W WW	±10%, 1/4W COMP	±3%, 3W WW	±5%, 1/2W COMP	*FBP-00-
LW-D-12A	12±5%	26.5	20	13.7	8.8	24.4	-12	5800mf 40vdc	160mf 60vdc	0.22mf 80vdc	10mf -10+50% 50vdc	083	030	2.2K	6.2K	1.8K	20	031
LW-D-15A	15±5%	22.5	20	13.7	8.8	30.5	-15	5800mf 40vdc	160mf 60vdc	0.22mf 80vdc	10mf -10+50% 50vdc	083	030	2.2K	8.2K	2K	27	031
LW-D-18A	18±5%	19	18.3	13.7	8.8	34.0	-18	5800mf 40vdc	160mf 60vdc	0.22mf 80vdc	10mf -10+50% 50vdc	083	030	2.2K	9.1K	2K	36	031
LW-D-20A	20±5%	17.5	16.7	13.7	8.8	37.5	-20	5800mf 40vdc	160mf 60vdc	0.22mf 80vdc	3mf -10+75% 100vdc	083	030	2.2K	10K	2K	36	031
LW-D-24A	24±5%	14.7	14	13.2	8.8	43.5	-24	3500mf 60vdc	160mf 60vdc	0.22mf 80vdc	3mf -10+75% 100vdc	083	030	2.2K	12K	3K	51	031
LW-D-28A	28±5%	12.5	12	11.1	7.7	52.2	-28	3500mf 60vdc	160mf 60vdc	0.22mf 80vdc	3mf -10+75% 100vdc	083	030	2.2K	15K	3K	51	030
LW-D-48A	48±5%	7.6	7.3	6.8	6.2	90.5	-48	880mf 100vdc	60mf 100vdc	0.1mf 200vdc	3mf -10+75% 100vdc	071	033	4.5K	3.9K ±1% FILM	4.5K	100 ±10%	030

* Lambda part number.

NOTES:

1. RESISTORS ARE ±10%, 1/4 W COMP. WITH VALUES IN OHMS UNLESS OTHERWISE NOTED.
2. CAPACITORS ARE -10+100% ELECTROLYTIC, WITH VALUES IN MICROFARADS, UNLESS OTHERWISE NOTED.
3. SYMBOLS
   - ↓ INDICATES CLOCKWISE ROTATION OF SHAFT.
   - ⊘ INDICATES ADJUSTMENT OR CALIBRATION CONTROL.
   - ▭ INDICATES ACTUAL UNIT MARKING.
   - * SEE INSTRUCTION MANUAL.
   - ⊣ LAMBDA PART NO. FBL-00-030; USE IN4002 DIODE FOR REPLACEMENT.
   - ⊸ INDICATES TERMINAL ON PRINTED WIRING BOARD OR TERMINAL BOARD.
   - ○ INDICATES TRANSFORMER TERMINAL.
4. DESIGNATIONS ARE LAMBDA PART NUMBERS.
5. CONDITIONS FOR CIRCUIT POINT MEASUREMENTS: INPUT: 115 VAC, 57-63 Hz. MAX. RATED VOLTAGE NO LOAD. INDICATED VOLTAGES ARE TYPICAL VALUES AND ARE DC UNLESS OTHERWISE NOTED. DC MEASUREMENTS TAKEN WITH 20,000 OHMS/V VOLTMETER. VOLTAGES NOT IN PARENTHESIS TAKEN BETWEEN INDICATED POINTS AND +S (TERM. 5) VOLTAGES IN PARENTHESIS TAKEN BETWEEN INDICATED POINTS AND -V (TERM. 6). +S AND +V SHORTED, -S AND -V SHORTED.



FOR WIRING OF UNIT TO LOAD, REFER TO CONNECTION DIAGRAMS; DOTTED CONNECTIONS SHOWN ON TB1 INDICATE JUMPERS IN PLACE FOR LOCAL SENSING CONNECTIONS.

THIS SCHEMATIC APPLIES TO UNITS WITH SERIAL NO. PREFIX A

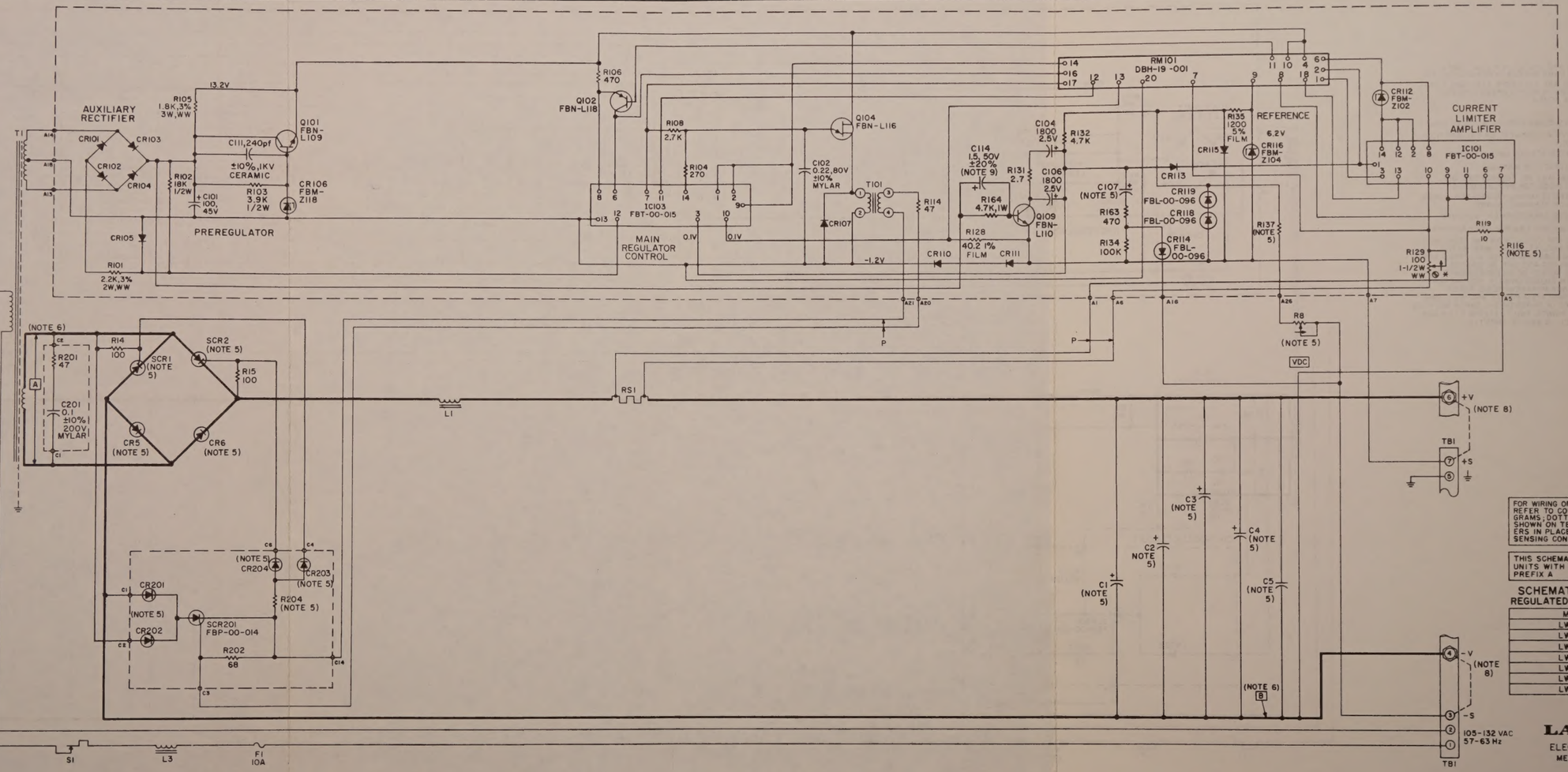
SCHEMATIC DIAGRAM
REGULATED POWER SUPPLY

MODEL
LW-D-10-A

LAMBDA
ELECTRONICS CORP.
MELVILLE, NEW YORK
A Veeco SUBSIDIARY

NOTES:

1. RESISTORS ARE ±10%, 1/4W COMP. WITH VALUES IN OHMS UNLESS OTHERWISE NOTED.
2. CAPACITORS ARE -10+100% ELECTROLYTIC, WITH VALUES IN MICROFARADS, UNLESS OTHERWISE NOTED.
3. SYMBOLS:
   - INDICATES CLOCKWISE ROTATION OF SHAFT.
   - INDICATES ADJUSTMENT OR CALIBRATION CONTROL.
   - INDICATES ACTUAL UNIT MARKING.
   - SEE INSTRUCTION MANUAL.
   - LAMBDA PART NO. FBL-00-030, USE IN4002 DIODE FOR REPLACEMENT.
   - INDICATES TERMINAL ON PRINTED WIRING BOARD OR TERMINAL BOARD
   - INDICATES TRANSFORMER TERMINAL.
4. DESIGNATIONS ARE LAMBDA PART NUMBERS.
5. SEE TABLE I FOR COMPONENT VALUES.
6. SEE TABLE I FOR VOLTAGE VALUES.
7. CONDITIONS FOR CIRCUIT POINT MEASUREMENTS: INPUT: 115 VAC, 57-63 Hz. MAX. RATED VOLTAGE NO LOAD. INDICATED VOLTAGES ARE TYPICAL VALUES AND ARE DC UNLESS OTHERWISE NOTED. DC MEASUREMENTS TAKEN WITH 20,000 OHMS/V VOLTMETER. VOLTAGES NOT IN PARENTHESIS TAKEN BETWEEN INDICATED POINTS AND +S (TERM. 5) VOLTAGES IN PARENTHESIS TAKEN BETWEEN INDICATED POINTS AND -V (TERM. 6). +S AND +V SHORTED, -S AND -V SHORTED.
8. MODELS LW-D-20A THRU LW-D-48A, +V AND -V TERMS ARE LOCATED ON TB1. MODELS LW-D-12A THRU LW-D-18A USE TERMINAL STUDS.
9. C114 IS ONLY USED ON MODEL LWD-48A.



FOR WIRING OF UNIT TO LOAD, REFER TO CONNECTION DIAGRAMS; DOTTED CONNECTIONS SHOWN ON TB1 INDICATE JUMPERS IN PLACE FOR LOCAL SENSING CONNECTIONS

THIS SCHEMATIC APPLIES TO UNITS WITH SERIAL NO. PREFIX A

SCHEMATIC DIAGRAM REGULATED POWER SUPPLY

MODELS
LW-D-12-A
LW-D-15-A
LW-D-18-A
LW-D-20-A
LW-D-24-A
LW-D-28-A
LW-D-48-A

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MELVILLE, NEW YORK
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5-Year
Guarantee
We warrant each instrument manufactured by us, and sold by us or our authorized agents, to be free from defects in material and workmanship, and that it will perform within applicable specifications for a period of five years after original shipment. Our obligation under this guarantee is limited to repairing or replacing any instrument or part thereof, (except tubes and fuses) which shall, within five years after delivery to the original purchaser, be returned to us with transportation charges prepaid, prove after our examination to be thus defective.
We reserve the right to discontinue instruments without notice, and to make modifications in design at any time without incurring any obligation to make such modifications to instruments previously sold.

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